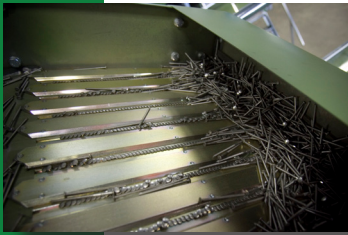


**IM Hart AB**  
Machinery for the Pallet Industry

## KOMBI-FLEX R-1000 TYPE 2

**STANDARDIZED, FLEXIBLE, HYDRAULIC PALLET NAILING MACHINE.**

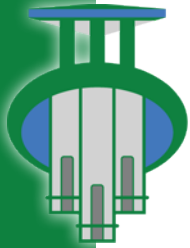


One leg fixture and one assembly side, operated by two persons.

Feed the R-1000 type2 manual with blocks and boards in the left leg fixture. Put in the ready legs in the assembly channels, and finally put a separate nailed deck on the top. R-1000 Type2 nails together legs and one complete pallet in each operation. IM Hart has various additional options of machinery and fittings that easy can be docked on to other machines and still preserve the flexibility of the sizes and variations of pallets that goes through the machines.

R-1000 Type2 is a flexible pallet producer

With in just a few minutes, adjustment is done, changing to a new type of pallet. R-1000 type2 is also possible to upgrade to R-1000 system. SMS-1000 R-1000 type2 can be used as an SMS-1000 if there are complete legs available.



## SPECIFICATION MACHINE

Machine specification facts.	Standard performance
IM Hart machine deliveries. All machines are delivered according to CE Certification and complete documentation for Electricity, Hydraulics and pneumatics all according to European standard	
Operators	2
Length	3,5m
Width	2,5m excluding platform ladder
Height	3,6m
Power	11kw 35A ,3x400V
Pneumatic system	7 bar compressed dried air: 300 L/min
Should be filled and controlled	Container for lubricating oil, Compressor not included
Hydraulic system	Contains 180 liters
Should be filled and controlled	Mineral oil ISO VG 68, ex Shell Tellus 68
Machine capacity time	13 seconds to complete 1 pallet (800x1200) Do not include operator loading of matrix. 550pallets/8h shift.
Standard equipment performance	3 ea. Assembly channels with motorized adjustment
	1 ea. Leg Matrix adjustable
	1 ea. Hydraulic unit
	Program for saving nail positioning
	Operators terminal for production control
Nailing system	Mechanic, hydraulic beam nailing , 2 ea. nail boxes IMH-9, 18 ea. Nailing hammerheads

## SPECIFICATION MATERIAL



Matrix material: Blocks	Height	Width
Material		Solid wood or pressed blocks
Dimension	70-100 mm	75-150 mm max 360mm/3 Legs
Matrix material: Leg boards	Minimum	Maximum
Length	600mm	1600 mm
Width	75 mm	150 mm
Thickness	16mm	28 mm
Matrix material: Stringer boards	Minimum	Maximum
Length	600mm	1400 mm
Width	75mm	150 mm
Thickness	16mm	22 mm
Assembly:	Minimum	Maximum
Legs in assembly channels		
Outside	75 mm	100 mm
Middle	75 mm	150 mm
Pallet size	Minimum	Maximum
Length deck & legs	600 mm	1600 mm
Width deck	600 mm	1400 mm